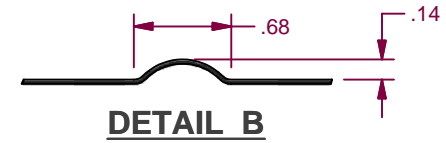
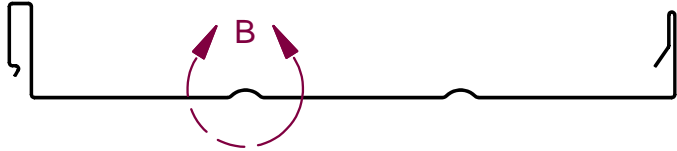


RR1



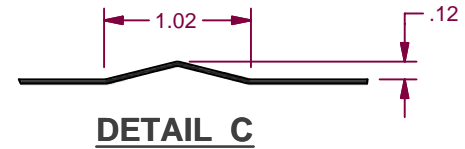
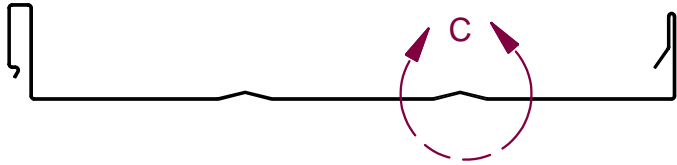
BEAD

RR2



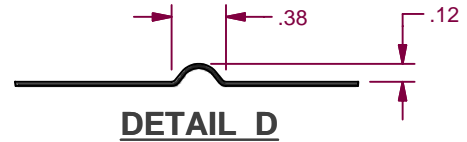
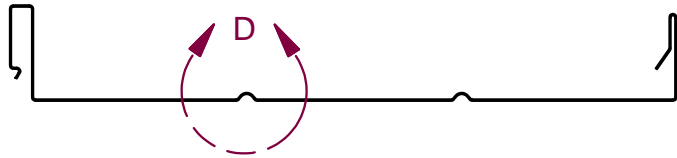
LARGE PENCIL

RR3



LARGE V

RR4



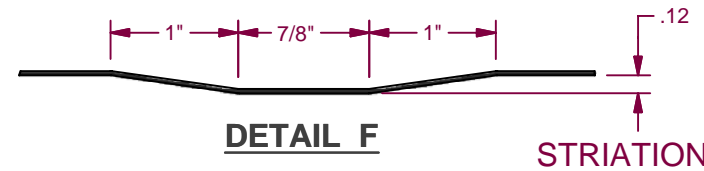
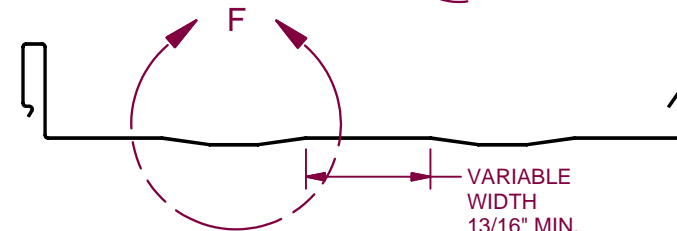
SMALL PENCIL

RR5



SMALL V

RR6



STRIATION

NOTE: ALL RIB ROLLERS CAN BE USED WITH ANY PANEL PROFILE.

REVISION HISTORY		MATERIAL	LENGTH	FINISH	TOLERANCES
REV	ECR NO.			RELEASED BY	.XX = ± .01
					.XXX = ± .005
					FRACTION = ± 1/32"
					ANGLE = ± 1/2°

**NTM**  
NEW TECH MACHINERY CORP.

DRAWN BY <b>BIFFLE</b>		PART NAME <b>RIB ROLLERS</b>	
DATE 3/19/04			
CHECK BY <b>JWD</b>		PART NUMBER <b>RIB ROLLERS</b>	
DATE 3/19/04		REVISION <b>0</b>	

SHEET  
**1 OF 1**